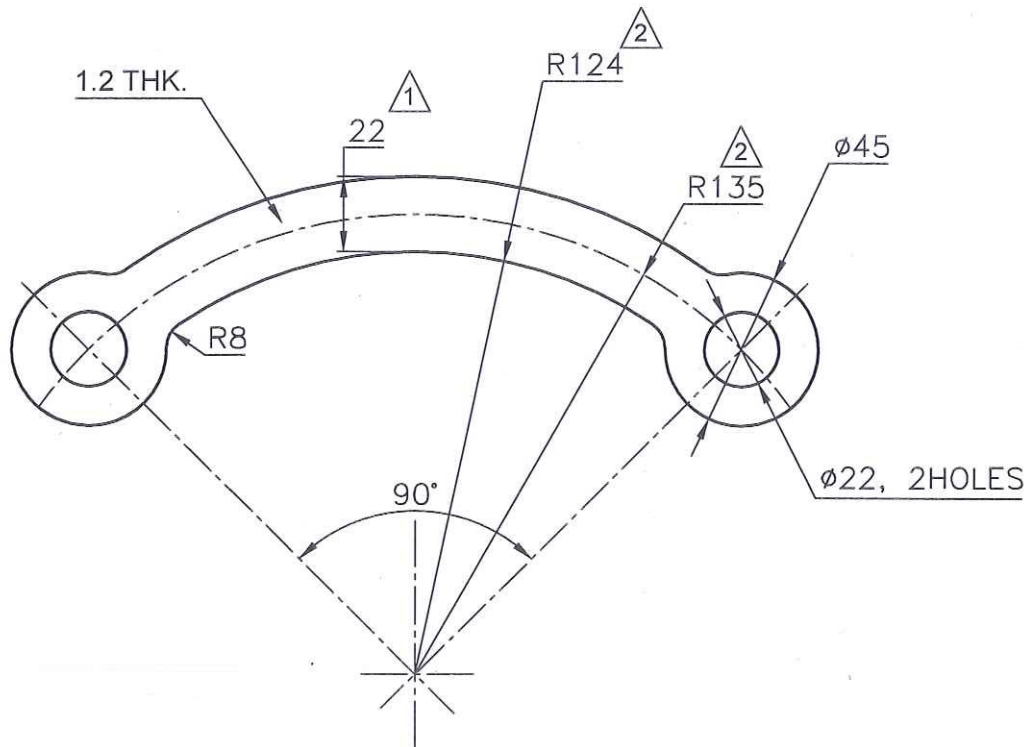


PROTO/~~PILOT~~/PRODUCTION



1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

**UN CONTROLLED COPY**

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/ 25	12.5/ 6.3	6.3/ 3.2	3.2/ 1.6	1.6/ 0.8	0.8/ 0.4	0.4/ 0.2	0.2/ 0.1	0.1/ 0.05	0.05/ 0.025		
SYMBOL												

		C100603120				236x70x1.2THK.		IS: 513-94, Gr.'O'				
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE		COMPANY.STD/IS.STD   Wt.Kg				
		DETAIL PARTS				MATERIAL						
						PRODUCT METRO BOGIE						
						SURFACE TREATMENT						
X2 2	DIMN.R127.5 DELETED DIMN. R135 & R124 ADDED ECN No. 90900635	17.10.16	ILYAS	C.F.J	Huu				APPROVED JP		16.4.08	
									CHECKED KSRR		16.4.08	
									DRAWN ILYAS		4.1.08	
X1 1	DIMN. 22 WAS 15 ECN No. 90900268	23.6.12	ILYAS	KSRR	JP				REF DRG 1106			
						4	909-81009	909	SCALE 1:2		SHEET OF	Wt (Kg)
ALT	CHANGES / ECN No.		DATE	BY	CKD	APP	QTY	NEXT ASSY		MODEL		
TITLE							DRG No.		ALT			
BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075							WASHER, LOCKING		909-81132			
									2			